

Work Order ID 111620

111620

Page 1

April-04-14 8:08:01 AM

Item ID: D350-607-431

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Strut Retrofit

Start Date: 1/15/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 1/24/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-607-4

C

110

Document Control

0.00

110

DC

DOCUMENT CONTROL

Memo

11.10.

0.00

DAS
06
9-89

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-607-431 CHG001

APR 17 2014

4x

MLJ 1408-04
C

120

Pick Kit

0.00

120

Packaging

Memo

0.00

DAS
28
9-89

APR 04 2014

Packaging

4x

DAS
3
9-89

130

QC4- 100% Inspect kits for completeness

0.00

130

QC

Memo

0.00

DAS
06
9-89

APR 17 2014

4x

Quality Control

Work Order ID 111620

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Page 2

Item ID: D350-607-431

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Strut Retrofit

Start Date: 1/15/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 1/24/14 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140		0.00							
140	Packaging					<u>4x</u>	<u>8</u>	<u>14-04-17</u>	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-431								
	Location: <u>FG032</u>								
150		0.00							
150	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

ML5 14-04-21

ML5 14-04-21

April-04-14 8:08:00 AM

Page 1

111620

D350-607-431

Start Date: 1/15/14**Required Date:** 1/24/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 13.12.30 NEW ISSUE DD VERF:RQ
REV:B 14.02.03 D350-607-4 REV.C DD VERF:JLM

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3501-1 *D3501-1* Bushing		Manufactured	No				Each	56.0000	8	32			
									**			DAS 28 9-89	APR 04 2014
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST043			2						
					86913		2						
				ST052			54						
					114853		54						
D3910-5 *D3910-5* Crosstube Lug		Manufactured	No				Each	68.0000	2	8			
									**			DAS 28 9-89	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST465			68						
					115197		68						
D3984 *D3984* Rubber Extrusion, X-Tube, Per Foot		Manufactured	No				f	44.0000	2	8			
									**			DAS 28 9-89	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST411			44						
					107420		44						

Picklist Print

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Work Order ID: 111620

111620

Parent Item: D350-607-431

D350-607-431

Parent Item Name: Strut Retrofit

Start Date: 1/15/14

Required Date: 1/24/14

Start Qty: 4.00

Required Qty: 4.00

D4775-041

Manufactured No

Each

26.0000

8

D4775-041

Strut Assembly

**

DAS

APR 04 2014

28

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST264

8

110550

8

ST266

18

111575

18

D4776-3

Manufactured No

Each

46.0000

8

D4776-3

Skidtube Clevis

**

DAS

28

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST121

30

113673

10

115013

20

ST123

16

110946

12

112346

4

D4917-300

Manufactured No

Each

15.0000

4

D4917-300

Placard, Max Load

**

DAS

28

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST126

10

112266

10

ST127

5

110573

5

115925x3

1x

DAS

28

9-89

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Work Order ID: 111620

111620

Parent Item: D350-607-431

D350-607-431

Parent Item Name: Strut Retrofit

Start Date: 1/15/14

Required Date: 1/24/14

Start Qty: 4.00

Required Qty: 4.00

D4917-310

Manufactured No

Each

18.0000

4

**

DAS
28
9-89

APR 04 2014

D4917-310

Placard, Max Load

DAS
06
9-89

Location

Loc Qty

Loc Code

ST126

18

110952

6

115020

12

D4917-315

Manufactured No

Each

14.0000

4

**

DAS
28
9-89

D4917-315

Placard, Max Load

DAS
06
9-89

Location

Loc Qty

Loc Code

ST126

12

112251

12

ST127

2

110574

2

D4917-320

Manufactured No

Each

15.0000

4

**

DAS
28
9-89

D4917-320

Placard, Max Load

DAS
06
9-89

Location

Loc Qty

Loc Code

ST126

11

112209

11

ST127

4

110575

4

D4917-332

Manufactured No

Each

16.0000

4

**

DAS
28
9-89

D4917-332

Placard, Max Load

DAS
06
9-89

Location

Loc Qty

Loc Code

ST127

16

110576

8

112446

8

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Page 4

Work Order ID: 111620

111620

Parent Item: D350-607-431

D350-607-431

Parent Item Name: Strut Retrofit

Start Date: 1/15/14

Required Date: 1/24/14

Start Qty: 4.00

Required Qty: 4.00

AN4-14A

Purchased

No

Each

485.0000

48

DAS
28
9-89

APR 04 2014

~~*AN4-14A*~~
Bolt

DAS
33
9-89

Location

Loc Qty

Loc Code

FG	5
122141	5
ST357	16
124221	16
ST515	464
M127044	1
M128324	463

Each

172.0000

16

DAS
28
9-89

AN4-42A

Purchased

No

~~*AN4-42A*~~
Bolt

DAS
33
9-89

Location

Loc Qty

Loc Code

ST359	56
M125978	4
M128636	52
ST517	116
M128257	116

Each

53.0000

8

DAS
28
9-89

AN6-13A

Purchased

No

~~*AN6-13A*~~
BOLT

DAS
03
9-89

Location

Loc Qty

Loc Code

Mezz	5
18106	5
ST339	48
m128257	48

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D350-607-431

Parent Item Name: Strut Retrofit

Start Date: 1/15/14

Required Date: 1/24/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

Each

4,125.000

64

DAS
28
9-89

APR 04 2014

MS21042L4
Locknut

DAS
06
9-89

Location

Loc Qty

Loc Code

ST314

44

m126015

12

m126275

32

ST509

4070

m127255

71

m127813

1083

m128300

2916

ST518

11

m127376

11

64x

DAS
9-89

MS21042L6

Purchased

No

Each

537.0000

8

DAS
28
9-89

MS21042L6
Nut

DAS
03
9-89

Location

Loc Qty

Loc Code

ST314

537

m127304

2

m127831

26

m127904

9

m128635

500

8x

DAS
01
9-89

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Work Order ID: 111620

Parent Item: D350-607-431

Parent Item Name: Strut Retrofit

111620

D350-607-431

Start Date: 1/15/14

Required Date: 1/24/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149F0432P

Purchased

No

Each

2,980.000

96

DAS
28
9-89

APR 04 2014

NAS1149F0432P

WASHER

DAS
05
9-89

Location

Loc Qty

Loc Code

ST295

2923

125268

32

M127813

3

M128429

2000

M128591

888

ST510a

57

M126221

57

NAS1149F0663P

Purchased

No

Each

438.0000

16

DAS
28
9-89

NAS1149F0663P

WASHER

DAS
05
9-89

Location

Loc Qty

Loc Code

ST295

438

M126083

38

M128591

400

16x

DAS
28
9-89

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Shop Packet Print

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DART AEROSPACE LTD.

DAS
06
9-89

APR 17 2014

D350-607-4
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5.0 PARTS LIST

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
			X	D350-607-431	STRUT RETROFIT KIT
		8	8	D3501-11	BUSHING
		2		D3910-3	X-TUBE LUG
		2	2	D3910-5	X-TUBE LUG
1				D3912-041	EYEBOLT RECEIVER ASSY
4				D3917-3	WASHER
		8	4	D3984-030	RUBBER EXTRUSION, X-TUBE
		1		D4148-041	FWD X-TUBE LUG ASSY
		1		D4149-041	AFT X-TUBE LUG ASSY
1				D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
		2	2	D4775-041	STRUT ASSEMBLY
		2	2	D4776-3	SKIDTUBE CLEVIS
1				D4874-041	CARGO TUBE ASSEMBLY
1				D4875-043	CARGO TUBE AFT STRUT
1				D4875-045	FWD ATTACHMENT CLEVIS
			11	D4917-300	PLACARD MAX LOAD
			13	D4917-310	PLACARD MAX LOAD
			11	D4917-315	PLACARD, MAX LOAD
			11	D4917-320	PLACARD, MAX LOAD
			11	D4917-332	PLACARD, MAX LOAD
1				D5028-041	PLUG ASSEMBLY
1				D5031-041	LOCK PIN ASSY
2				AN310-4	CASTLE NUT
2				AN4-11	BOLT
4				AN4-13A	BOLT
		20	12	AN4-14A	BOLT
		4	4	AN4-22A	BOLT
		2	2	AN6-13A	BOLT
4	24	16	16	MS21042L4	NUT
		2	2	MS21042L6	NUT
2				MS24665-151	COTTER PIN
20	40	24	24	NAS1149F0432P	WASHER
		4	4	NAS1149F0663P	WASHER

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Revision: C
Date: 14.01.02